

# **Instruction Disclaimer**

Dennis Kirk provides instructions to help our customers better understand how to install the products we sell. The instructions are exact copies of what the manufacturer includes with the product being sold.

That means the quality and accuracy of the instructions is solely dependent on what the manufacturer produces. We do our best to make the text legible and the pictures viewable. However, the end result depends largely on the quality of instructions the manufacturer provides.

Therefore, you will find that some instructions are not of the highest quality. Sometimes text is hard to read and pictures are not easy to see. At times you will find the overall look of the instructions to be less than professional. However, we feel it is better to provide what we have rather than provide nothing at all.

To the best of our knowledge the instructions and application information contained in the instructions is accurate. However, Dennis Kirk assumes no liability related to any errors that may be contained in the copy of the manufacturer's instructions we provide. Buyers are solely responsible to insure that product use is consistent with their application.

If you have any questions please contact us at <u>customerservice@denniskirk.com</u> or 800-969-7501 so we can further assist you regarding additional product information or any other business related questions.

Thank you for doing business with Dennis Kirk.



# **Installation Instructions**



# SuperTrapp "Stout "Slip-On Muffler

**140-65226** Chrome, For all Harley-Davidson® FLH/FLT Touring® Models '17 and LATER.

**144-65226** Chrome/Black Cap, For all Harley-Davidson® FLH/FLT Touring® Models '17 and LATER.

**147-65226** Black, For all Harley-Davidson® FLH/FLT Touring® Models '17 and LATER.

(EXCEPT: FLHTCUTG Tri Glide and FLRT Freewheeler)

## **STOCK SYSTEM REMOVAL:**

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- 1. Remove saddlebags to gain access to muffler mounting bolts.
- 2. Loosen the muffler inlet clamp and remove the two mounting bolts from muffler (each side). NOTE: Save the mounting hardware for new system installation.
- 3. Remove mufflers. NOTE: Remove clamps for new system installation. Inspect clamps and replace as necessary. HD part# 65900012 (Right Side) and HD part# 65900015 (Left Side).

#### **!! WARNING !!**

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When installing these mufflers DO NOT push the mufflers on so the core bottoms out against the head pipe. Slide the mufflers on until they stop against the head pipe, then pull them back about 1/8"-1/4" before tightening the clamp. The mount bracket should be centered in the saddlebag support when installed properly. Failure to do so will cause the head pipe to push the core out of the muffler over time.

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# . . . SUPERTRAPP INSTALLATION:

1. Slide stock clamps over the inlet of each muffler.

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- 2. Install right side muffler (part #027-6528 or 027-6530) on the right side head pipe. Align the muffler mounting brackets with the stock mount. Install the fasteners saved from stock system removal and tighten to 19 ft-lbs (26 Nm).
- 3. Align muffler and tighten inlet clamp.
- 4. Repeat steps 2 and 3 for the left side muffler (Part# 027-6527 or 027-6529).
- 5. Clean both mufflers to remove any oils left from handling. IMPORTANT: Oils left on the muffler body will burn into the chrome or paint and leave permanent marks.
- 6. Re-install saddlebags.

## IMPORTANT: CHECK AND RETIGHTEN ALL FASTENERS AFTER THE FIRST COUPLE OF RIDES, THEN AT EACH SCHEDULED MAINTENANCE.

# **TUNING TIPS:**

This system was designed to perform using a free-flowing air filter kit with a stock tune. Additional performance gains could be achieved with additional tuning. This work should always be performed by a qualified technician.

WE DO NOT suggest removing the muffler packing material to "get more noise". Removing the packing will result in a loss of power, discoloration of the muffler finish, and potential failure of the mechanical core components.





SuperTrapp.com

