



LED FRONT FENDER ACCENT FOR GL1800 7303

FITS: GL1800

PART#	INCLUDED
607303R	1 Right Front LED Fender Trim
607303L	1 Left Front LED Fender Trim
200940	4 8-32 x 1/2" Phillips Pan Screws – Stainless Steel
200012	4 #8 Internal Tooth Lock Washers – Stainless Steel
407303T	2 Tape – Die Cut to Shape 1" x 8" x .01
407303C	2 Plastic Wire Hold Down Clip
401209	1 Dielectric Grease
407303G	2 Clear Gasket
307303	1 Hardware Kit and Instruction Packet Including:
407303DR	1 Right Fender Drilling Fixture
407303DR	1 Left Fender Drilling Fixture
907390W	1 Wiring Kit Including:
607312P	1 Y-Adapter Plug
607303W	1 Y-Wire Connector
401630	3 Heat Shrink Insulator Tube
400815	8 4" Nylon Cable Tie

NOTE

The installation should be considered permanent. It does require drilling holes in the front fender of the bike. To insure the best possible connections, apply dielectric grease to all electrical plug terminals before assembly.

TOOLS SUGGESTED

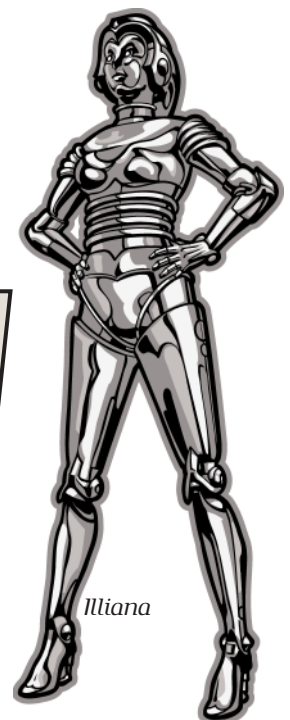
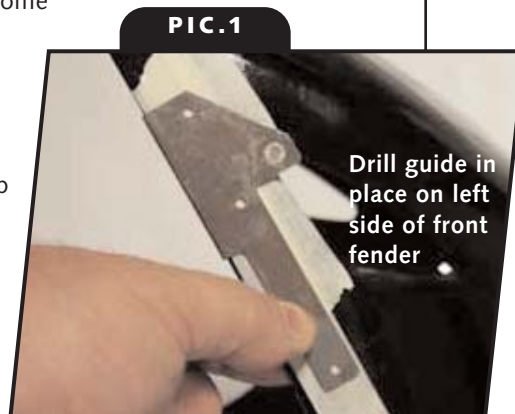
Metric and SAE Allen wrench sets, Drill, 1/8" and 15/64" Drill bits, Masking tape, Diagonal cutter, All purpose cleaner, Clean rag, Soft cloth or towel, Small die grinder or Small rat tail file, Phillips screwdriver, Scissors

PROCEDURE AVERAGE TIME: 45 MINUTES

STEP 1 Remove the front fender section and the chrome fork tube covers from the motorcycle. Using soap and water, or all-purpose cleaner, completely clean the INSIDE of the fender.

NOTE We suggest placing a soft cloth or towel on your work area to prevent scratching your fender. Keep this cloth clean during the installation.

STEP 2 See PIC.1. Determine the approximate placement of the appropriate drill guide on each side of the front fender. Apply masking tape to the fender in this area to prevent possible scratching. Position the drill guide on each side of the fender. Be sure the lip on the bottom of the guide is tight against the bottom edge of the fender, and the pin stops firmly against the front of the fender cutout.



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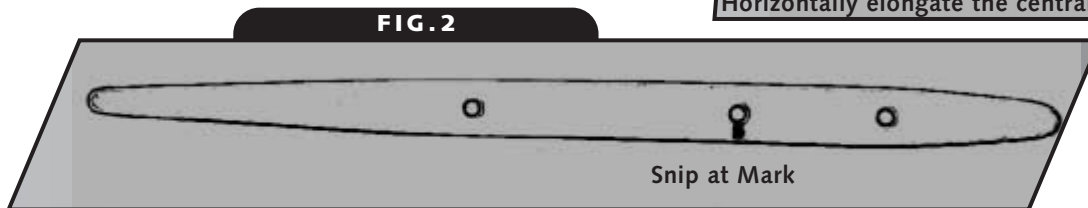
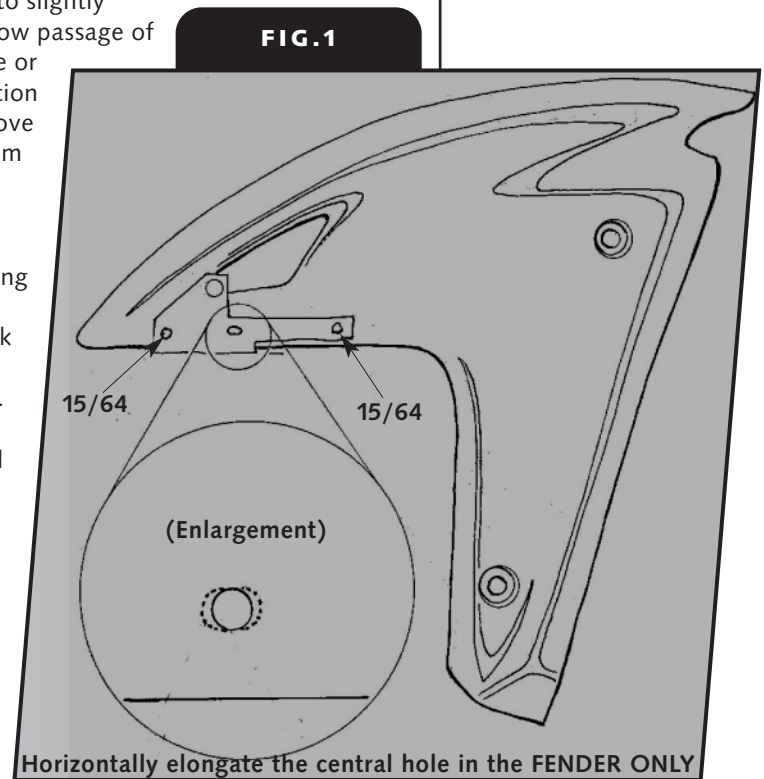
Be sure to ask your local dealer about other Kuryakyn products, the motorcycle parts and accessories designed for riders by riders.

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**STEP 3** On each side, with the drill guide securely in place, drill the three 1/8" holes as indicated by the guide. Once the 1/8" holes have been drilled, the guide can be removed. Carefully re-drill them with the 15/64" drill bit. See FIG.1. It will be necessary to slightly elongate the CENTER of the three holes you just drilled to allow passage of the connector plug - this is easily done with a small rat tail file or small die grinder. This should be done in a horizontal orientation so there will be no chance of any of the hole being visible above or below the accent. Remove the protective masking tape from the fender sides.

**STEP 4** See FIG.2. Make a small "snip" into the center hole only on each of the clear gaskets. Remove the adhesive backing from the clear gaskets. Run the two wires exiting the chrome trim through these small cuts and affix the gaskets to the back of each of the chrome trim strips. Route the trim strip wires through the elongated center hole on each side of the fender.

**STEP 5** Using a 8-32 Pan Head Screw, #8 Flat Washer, and Lock Washer, install the front portion of the fender accent. The rear of the accent will install in the same manner, except the wire retaining clip (with wires run through it) will be added to this assembly. There will be a small amount of "play" around the mounting bolts to allow "fine tuning" of the trim placement. Position the trim in the desired orientation, and tighten the fasteners.



**STEP 6** Lay the wires in place along the cleaned inside surface of the front fender. Route them to where they can exit the fender and be covered by the chrome fork tube cover on each side. Starting at the elongated hole where the wires were run through the fender, use the enclosed tape sections to hold the wires tightly to the inside of the fender. Do not cover the wire clip (rear trim mounting point) with tape. Be sure there is no chance of these wires coming in contact with the tire. Re-install the front fender and fork tube covers.

**STEP 7** Neatly route the wires up each of the brake hoses. Bind the wires to the hoses using the provided nylon cable ties. Leave about the last 8 inches of each lead free, and the plugs accessible for the final wiring connections.

**STEP 8** Remove the left side fairing pocket. Locate the unused "Accessory Lighter Connector Plug" — this is usually tucked out of the way under the fairing pocket. See PIC.2. Plug the included adapter plug into the lighter plug. If a lighter is installed on the bike, this adapter will simply plug "in line". Notice that the adapter plug has two small black "output connectors". One of these connectors will power this installation and the other can be used for other Küryakyn lighted accessories like the "Ring of Fire". Place a section of shrink tube on the single end of the "Y"-connector. Plug the "Y"-connector into either of the output plugs on the adapter. Some force may be required to fully engage these plugs.

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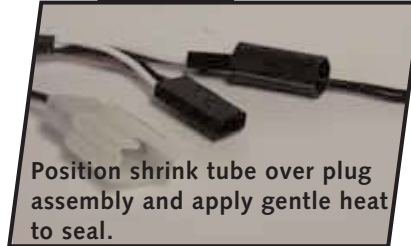
Place the shrink tube over this junction and apply gentle heat to seal the connection ([PIC.3](#) and [PIC.4](#)). Re-install the fairing pocket.

**STEP 9** Route the double end of the "Y"-connector to where the leads from the lighted accents were run up the brake hoses. Place a section of heat shrink tube over the plug leads and securely connect each of the plugs. Place the shrink tube over the assembled plugs and apply gentle heat to seal the connection. Bind any remaining loose wires neatly out of harms way.

**STEP 10** Check to be certain this wiring does not interfere with the operation of the front end - either suspension travel or steering. Re-adjust the wiring as needed.

*Ride On!*

**PIC.4**



Position shrink tube over plug assembly and apply gentle heat to seal.

**PIC.3**



Place shrink tube section on wire lead and join the plugs.