

INSTALLATION INSTRUCTIONS

SADDLEBAG SIDE LIGHT FOR 1988-2000 GL1500 P/N DS-280821

ATTENTION INSTALLER (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Saddlebag Side Lights onto 1988-2000 Honda GL1500 models.

Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

PANEL MOUNTING WITH TRIM RING

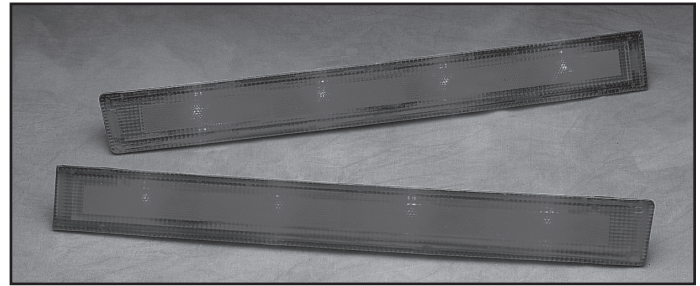
TOOLS REQUIRED:

- 1 - Small flat bladed screwdriver
- 1 - #2 Phillips screwdriver
- 1 - 8mm wrench
- 1 - $\frac{9}{32}$ " drill bit and electrical drill
- 1 - Center punch
- 1 - Hammer

Quantities of waterproof sealant and electrical tape

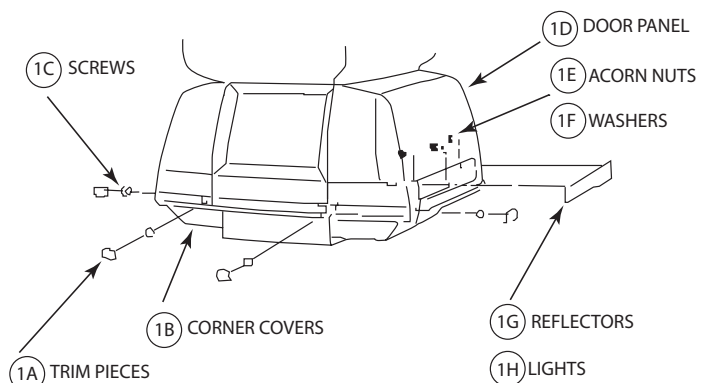
PROCEDURE:

1. Remove the following.
 - A. Using small flat bladed screwdriver, pry off the side and rear snaps on the trim cover pieces (1A) from the lower left- and right-hand saddlebag corner covers (1B).
 - B. Using the #2 medium Phillips screwdriver, remove the side and rear Phillips screws (1C) and the lower left- and right-hand saddlebag corner covers (1B).
 - C. Open the left- and right-hand saddlebag door panels (1D) and, using the 8mm wrench, remove the six acorn nuts (1E), six flat washers (1F), and the left- and right-hand saddlebag reflectors (1G). Set the reflectors aside and keep the acorn nuts (1E) and flat washers (1F) for reassembly.
2. Using the center punch and hammer, mark each saddlebag door (2A) at location (2B).
3. Using the $\frac{9}{32}$ " drill bit, drill through each saddlebag door (2A) at location (2B).
4. Using the center punch and hammer, mark the left- and right-hand saddlebag rear surface cavities (3A) at location (3B).
5. Using the $\frac{9}{32}$ " drill bit, drill through the left- and right-hand saddlebag rear surface cavities (3A) at location (3B).



6. Push the wiring harness (4A) from the left and right saddlebag lights (1H) through the $\frac{9}{32}$ " drilled hole at location (4B) on the door panels (4C). Note the angled ends on the lights (1H) face the front of the motorcycle with the wiring harness (4A) to the rear.
7. Using the 8mm wrench, attach the lights (1H) to the left and right door panels (4C) using the acorn nuts (4D) and the flat washers (4E) removed in Step 1C, being careful not to pinch the wiring harness (4A).
8. Using electrical tape (4H), tape the wiring harness to the rear door panel hinge arm (4F) on each side. Be sure to allow sufficient slack for door panels to open completely.
9. Route the wiring harness (4A) from inside the saddlebags through the $\frac{9}{32}$ " drilled holes on the saddlebag rear cavity surfaces at location (4G).
10. Splice the light wire harness (4A) to the motorcycle running lights in the rear surface cavities (3A) behind the saddlebags. Attach the brown light power wire (+) to the brown and the green light ground wire (-) to the green on the motorcycle.
11. Turn on the ignition and check that the saddlebag lights (1H) and the motorcycle running lights and stop lights work properly.
12. Using a waterproof sealant, seal the wiring and drilled access holes (4B & 4G) to prevent moisture from entering.
13. Replace the lower corner covers, screws and trim cover pieces by reversing Steps 1A and 1B, being careful not to pinch the wiring harness (4A).

FIGURE #1



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FIGURE #2

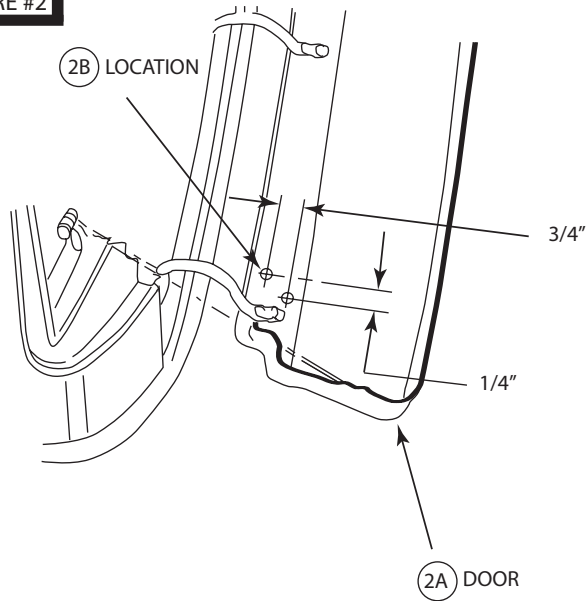


FIGURE #3

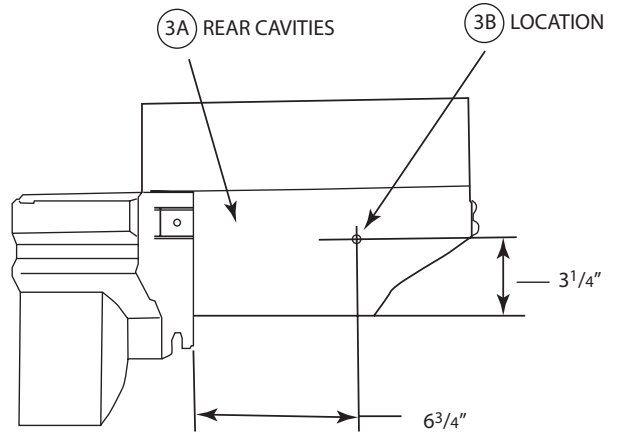
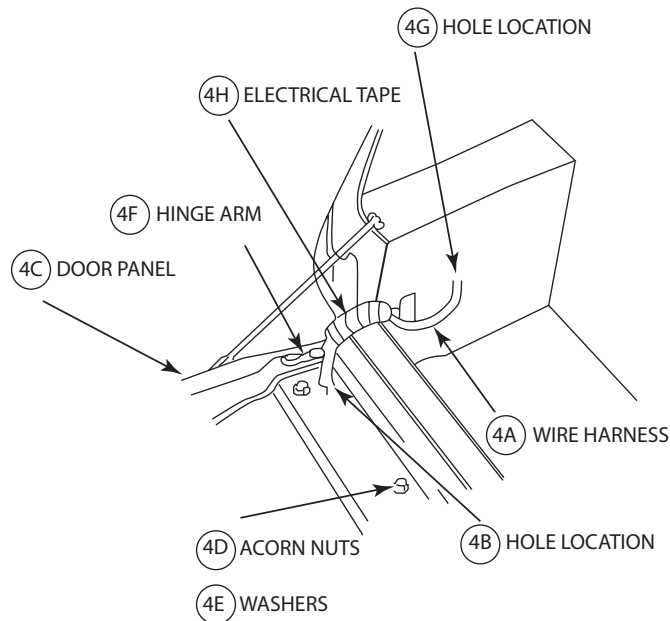


FIGURE #4



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