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# INSTALLATION INSTRUCTIONS

PART NO. 52-701A LED LIGHTED TRUNK MOLDING

### GL1800 GOLD WING 01'-10'

#### 01/08/13

ITEMS NEEDED: PHILLIPS SCREW DRIVER

8MM SOCKET WRENCH RU

RUBBING ALCOHOL WIRE CRIMPERS

SOLVENT

IMPORTANT: DO NOT BEND LIGHT STRIPS AS THIS CAN BREAK THE CIRCUIT BOARD.

#### INSTRUCTIONS:

#### SECTION 1: INSTALLING LENSES

- 1. IF USING THE RED LENSES GO TO STEP 4, IF USING CLEAR LENSES GO TO STEP 2.
- CAREFULLY REMOVE THE RED LENS FROM THE CHROME FRAMES BY GENTLY PRYING BETWEEN THE LENS AND THE TAPE WITH A FLAT SCREWDRIVER OR SIMILAR TOOL. TRY TO KEEP THE TAPE ATTACHED TO THE CHROME FRAME AS THE LENS COMES LOOSE.
  INSTALL THE MATCHING CLEAR LENS IN THE LOCATION OF THE RED LENS YOU JUST REMOVED. GENTLY SQUEEZE THE FRAME AND
- THE LENS TOGETHER TO SECURE THE LENS TO THE TAPE AND THE FRAME.USING A SMALL SOCKET OR NUT DRIVER TO INSTALL THE ROUND METAL CLIPS ON EACH OF THE POSTS NEXT TO EACH LENS. THE CLIPS HIGH CENTER POINT SHOULD BE FACING UP WHEN YOU INSTALL IT.

#### SECTION 2: INSTALLING ON TRUNK

- 5. DISCONNECT THE NEGATIVE BATTERY CABLE.
- 6. REMOVE THE TWO SCREWS (1A) THAT HOLD THE RIGHT SIDE TRUNK MOLDING (1B) ON.
- 7. REMOVE THE TWO SCREWS (1C) THAT HOLD THE LEFT SIDE TRUNK MOLDING (1D) ON.
- 8. REMOVE THE TWO SCREWS (1E) THAT HOLD THE CENTER TRUNK MOLDING (1F) ON.
- 9. REMOVE THE FOUR SCREWS (1G) ON THE INSIDE OF THE TRUNK AND THE THREE SCREWS (1H) ON THE OUTSIDE OF THE TRUNK THAT HOLD THE UNDER TRUNK COVER (1J) ON. REMOVE THE UNDER TRUNK COVER.
- 10. CLEAN THE TRUNK MOLDING CAVITY WITH A MILD SOLVENT TO ALLOW LED LIGHT STRIP TAPE TO STICK.
- 11. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE BACK OF THE LEFT AND RIGHT SIDE LED LIGHT STRIPS. STICK THE LIGHT STRIPS INTO THE CAVITY, MAKING SURE THE LIGHT STRIP IS CENTERED.
- 12. USING THE 8MM SOCKET WRENCH REMOVE THE THREE ACORN NUTS IN THE TRUNK THAT HOLD EACH TRUNK LIGHT IN. THIS WILL ALLOW YOU TO PLUG INTO THE WIRES. THERE IS A HOLE IN THE BOTTOM OF THE TRUNK CAVITY TO ALLOW YOU TO RUN THE WIRES AND PLUG INTO THEM.
- 13. PLUG THE THREE PIN HARNESS BETWEEN THE BULB SOCKET AND THE OEM PLUG. PLUG THE MALE AND FEMALE BLUE PLUGS TOGETHER.
- 14. ATTACH THE CENTER LIGHT INTO THE BIKE HARNESS, BUT DO NOT STICK TO THE TRUNK YET.
- 15. CHECK LIGHTS TO MAKE SURE THEY ALL WORK PROPERLY.
- 16. REINSTALL THE UNDER TRUNK COVER (11) IN THE REVERSE OF REMOVAL.
- 17. REMOVE THE PROTECTIVE BACKING FROM THE TAPE ON THE CENTER LED LIGHT STRIP. STICK THE LIGHT STRIP INTO THE CAVITY. MAKING SURE THE LIGHT STRIP IS CENTERED.

NOTE: THE CENTER LIGHT STRIP WILL COVER TWO OF THE UNDER TRUNK SCREWS.

18. INSTALL THE NEW MOLDING LENS IN THE REVERSE ORDER OF REMOVAL. THERE IS A LEFT & RIGHT LENS AND THEY ARE MARKED WITH "L" OR "R".

