## **BIG BIKE PARTS**

# INSTALLATION INSTRUCTIONS

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PART NO. 52-595/52-595L

DRIVING / FOG LIGHT KIT HONDA GL1500 GOLDWING

#### Revised 6/10/2015

ITEMS REQUIRED: #2 MEDIUM PHILLIPS SCREWDRIVER

FLAT BLADED SCREWDRIVER

HACKSAW BLADE FLAT FILE

KNIFE 3/16"

CYANOACRYLATE ADHESIVE (SUPER GLUE™) SMALL MARKING PEN CENTER PUNCH HAMMER

3/16" DRILL BIT AND ELECTRIC DRILL

### NOTE: DO NOT TOUCH GLASS OF BULB WITH HANDS, USE A CLEAN CLOTH

#### INSTALLATION:

- 1. REMOVE THE FOLLOWING:
  - A. PULL OUTWARD ON THE FAIRING FRONT COVER (1A) TO DISENGAGE THE BOSSES (1B) FROM THE FAIRING PANEL COVERS (2A).
  - B. USING THE FLAT BLADE SCREWDRIVER, PRY OFF THE L/R BLACK PLASTIC UPPER SIDÉ TRIM PIECES (2B).

NOTE: EACH SIDE HAS ONE LARGE AND ONE SMALL TRIM PIECE TO BE REMOVED.

- C. USING THE FLAT BLADE SCREWDRIVER, PRY OFF THE SCREW COVER (2C) FROM L/R LOWER FAIRING CORNER MOLDING TRIM (2D)
- D. USING THE #2 PHILLIPS SCREWDRIVER, REMOVE THE SCREW (2E) FROM THE L/R LOWER FAIRING CORNER MOLDING TRIM PIECES

(2D)

- E. USING THE #2 PHILLIPS SCREWDRIVER REMOVE THE 3 SCREWS (2F) FROM THE L/R LOWER FAIRING PANEL COVERS (2A). F. REMOVE THE L/R FAIRING PANEL COVERS (2A).
- 2. USING THE HACKSAW BLADE, CUT OUT THE L/R K.O. PANELS (3A) USING THE MOLDED SLOTS (3B) AS AN OUTLINE. USING THE FLAT FILE, SMOOTH THE CUT EDGES (4A) FLUSH WITH THE OPENING (4B).
- 3. PRESS THE RUBBER MOLDING (5A) ONTO THE EDGES OF THE OPENING (4B) STARTING AT THE BOTTOM CENTER (5B) AND WORKING IT ALL THE WAY AROUND THE OPENING, BEING CAREFUL NOT TO STRETCH THE MOLDING LENGTH. TRIM THE EXCESS LENGTH OFF TO MATE SQUARELY WITH THE OPPOSITE END.
- 4. CAREFULLY PULL THE INSIDE EDGE OF THE MOLDING (5A) AWAY FROM THE L/R COVER. APPLY A VERY SMALL AMOUNT OF CYANOACRYLATE (SUPER GLUE) ADHESIVE BETWEEN THE MOLDING AND THE INSIDE EDGE OF THE OPENING.

CAUTION: DO NOT GET ADHESIVE ON YOUR SKIN.

NOTE: IF YOU WOULD LIKE A SCREWLESS MOUNT YOU CAN USE EPOXY PLASTIC BONDER, AVAILABLE AT HARDWARE STORES, BUT BE SURE TO FOLLOW INSTRUCTIONS FOR EPOXY. (GLUING BRACKETS (6A) INSTEAD OF SCREW MOUNTING)

- 5. POSITION THE BRACKETS (6A) ON EITHER END OF THE L/R LIGHT OPENINGS, AND USING A MARKING PEN, MARK THE FOUR MOUNTING HOLES ON THE INSIDE OF THE L/R FAIRING PANEL COVERS (6B). CENTER PUNCH THE HOLE CENTERS WITH A HAMMER AND CAREFULLY DRILL THE FOUR L/R LIGHT HOLES USING 3/16" DRILL BIT AND ELECTRIC DRILL.
- 6. USING A #2 PHILLIPS SCREWDRIVER, INSTALL BRACKETS (7A) THROUGH THE HOLES DRILLED IN STEP #5, USING THE M4 X 10MM LONG TRUSS- HEAD MACHINE SCREWS (7B).
- 7. INSTALL THE L/R LIGHTS (7C) INTO THE L/R FAIRING SIDE COVERS (7D) BY SLIPPING THE PLASTIC TUBES (7E) OVER THE SPRINGS (7F) AND HOOKING THE SPRINGS ONTO THE BRACKET ENDS (7A) IN A CROSS OVER FASHION.
- 8. PLUG THE JUMPER LOOP (8A) INTO THE 4-PIN PLUG (8E) (UNLESS YOUR BIKE IS A '98-2000 S.E. MODEL, THEN THE JUMPER IS NOT NEEDED)
- 9. CONNECT THE 2-PIN CONNECTOR (8F) INTO THE LIGHT PLUG (8G).

NOTE: THE GREEN PLUG IS FOR 1988-1997 MODELS AND THE WHITE PLUG IS FOR 1998-2000 MODELS.

NOTE: IF THE 2-PIN CONNECTORS DO NOT MATCH THE 2-PIN CONNECTOR ON THE BIKE, WE RECOMMEND YOU CUT OFF THE CONNECTORS AND SOLDER CONNECT THEM TOGETHER. MAKE SURE YOU MATCH THE WIRES CORRECTLY.

10. RE-INSTALL THE ITEMS REMOVED BY REVERSING STEPS 1A THROUGH 1F.



